

## 16.5 A 13b 0.005mm<sup>2</sup> 40MS/s SAR ADC with kT/C Noise Cancellation

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As with any ADC with a front-end S/H, the SAR ADC suffers from a fundamental SNR challenge: its sampling kT/C noise. To satisfy the SNR requirement, the input capacitor has to be sufficiently large (e.g. 3pF for a 13b ADC with 2V<sub>pp</sub> swing). This, however, makes it very costly to design the ADC input driver and the reference buffer. The input driver and the reference buffer are the bottleneck nowadays. Their power, area, and design complexity can be an order of magnitude higher than the SAR ADC core.

Since the root of the problem is the large input capacitor, it is highly desirable to figure out ways to reduce its size without incurring a kT/C noise penalty. In [1] a source follower is placed before the CDAC to prevent it from loading the ADC input, but this only shifts the burden to the source follower, which still needs to drive large sampling capacitors (7pF) limited by the kT/C noise. The source follower consumes extra current and produces extra noise, which degrades the overall ADC power efficiency. In [2] a 2-step ADC with a 1<sup>st</sup>-stage continuous-time (CT) SAR that is free from kT/C noise is proposed. It permits the use of a small differential input capacitor of only 120fF. Nevertheless, it suffers from several limitations: 1) the input signal frequency is limited to only 1MHz to prevent large tracking errors from the CT-SAR; 2) each CT SAR cycle is only 500ps. Even though the capacitor size is reduced, ensuring settling within such a short time remains a challenge for the ADC driver and the reference buffer; 3) it cannot convert a DC signal. These issues limit its application space.

This paper presents a 13b 40MS/s SAR ADC with a kT/C noise-cancellation technique. It enables substantial capacitor size reduction, and is free from the limitations of [1-2]. Figure 16.5.1 shows the architecture. Comparing to the conventional SAR with bottom-plate sampling and a comparator preamp, the only additional circuits are a capacitor C<sub>2</sub> and a switch, placed in between the comparator preamp and latch. In the noise-cancelling SAR, although C<sub>1</sub> appears as the sampling capacitor, the real sampling happens at C<sub>2</sub>. When φ<sub>1</sub> turns off, the input switch connecting to V<sub>in</sub> is still on, and thus, V<sub>in</sub> is still being tracked by C<sub>2</sub> at the preamp output. The real sampling moment is the falling edge of φ<sub>2</sub>. The role of C<sub>1</sub> is not to sample V<sub>in</sub>, but to keep a low signal swing at the preamp input, so that the preamp does not saturate during Δt (i.e., the time difference between falling edges of φ<sub>1</sub> and φ<sub>2</sub>). When φ<sub>1</sub> turns off, there is a sampling kT/C<sub>1</sub> noise across C<sub>1</sub>, but it is frozen on C<sub>1</sub> and acts just like an offset at preamp input. It is amplified and stored across C<sub>2</sub>. Since C<sub>2</sub> works in the output series offset cancellation configuration, the kT/C<sub>1</sub> noise is canceled at the right side of C<sub>2</sub> [3]. When φ<sub>2</sub> turns off, the kT/C<sub>2</sub> noise is introduced on C<sub>2</sub>, but since it is after the preamp, its input referred noise is greatly suppressed by the preamp gain A. Hence, C<sub>1</sub> and C<sub>2</sub> can be reduced to only 120fF and 50fF in this work but without causing large kT/C noise. The significant reduction in capacitor sizes can lead to substantial power and area savings for the ADC input driver and the reference buffer.

Figure 16.5.2 shows the detailed operation. When φ<sub>1</sub> is on, V<sub>in</sub> is tracked on C<sub>1</sub>. The preamp offset v<sub>os</sub> is amplified and stored on C<sub>2</sub>. At the falling edge of φ<sub>1</sub>, C<sub>1</sub> stores both the sampled input V<sub>in</sub>(t<sub>1</sub>) and the kT/C<sub>1</sub> noise v<sub>ns1</sub>. When φ<sub>1</sub> turns off, φ<sub>2</sub> is still on. Thus, V<sub>in</sub> is still tracked by C<sub>2</sub> after the preamp. The real sampling happens at the falling edge of φ<sub>2</sub>. When φ<sub>2</sub> turns off, C<sub>2</sub> stores the amplified version of the sampled input V<sub>in</sub>(t<sub>2</sub>) subtracted by C<sub>1</sub> voltage V<sub>in</sub>(t<sub>1</sub>)+v<sub>ns1</sub> and the offset v<sub>os</sub>, together with the kT/C<sub>2</sub> noise v<sub>ns2</sub>. During the SAR conversion phase, the digital codes are fed to the bottom plate of the CDAC (i.e., left of C<sub>1</sub>), and the SAR logic attempts to bring the right side of C<sub>2</sub> to zero. Thus, ignoring other circuit non-idealities, we can derive that D<sub>out</sub>=V<sub>in</sub>(t<sub>2</sub>)+v<sub>ns2</sub>/A. The kT/C<sub>1</sub> noise v<sub>ns1</sub> is cancelled and does not show up in D<sub>out</sub>. Thus, theoretically speaking, C<sub>1</sub> can be made arbitrarily small but without incurring large kT/C<sub>1</sub> noise penalty. The kT/C<sub>2</sub> noise v<sub>ns2</sub> is suppressed, and thus, permitting the use of a small C<sub>2</sub>. Note that the preamp offset v<sub>os</sub> is also cancelled. Thus, the kT/C noise cancellation technique also lowers the ADC offset and the flicker noise. V<sub>in</sub>(t<sub>1</sub>) does not show up in D<sub>out</sub>. As mentioned earlier, the role of C<sub>1</sub> sampling is only to keep a small signal swing at the preamp input, so that the preamp does not saturate during input tracking. The final ADC output D<sub>out</sub> corresponds to V<sub>in</sub> sampled at t<sub>2</sub>.

For ease of explanation, the analysis so far has assumed the preamp fully settles during Δt. In reality, Δt needs to be kept short (0.6 ns in this design) to minimize the input variation V<sub>in</sub>(t<sub>2</sub>)-V<sub>in</sub>(t<sub>1</sub>) and prevent the preamp from saturation during Δt. With a finite bandwidth, the preamp does not fully settle. The residual noise due to preamp incomplete settling can be calculated to be kT/C<sub>1</sub>·e<sup>-2Δt/τ</sup>, where τ is the preamp settling time constant [3]. Thus, even though the kT/C<sub>1</sub> noise is not completely cancelled, it decreases very rapidly with Δt/τ. In this design, the number of time constants allocated for preamp settling is only 2 (τ=0.3ns), but this is already sufficient to cancel 98% of the kT/C<sub>1</sub> noise (i.e., 50 times reduction).

Figure 16.5.3 shows the detailed circuit implementation of the prototype 13b SAR ADC. Since C<sub>1</sub> is only 120fF, it adopts a bridge capacitor topology to keep a reasonable unit capacitor size of 0.85fF. Three redundant capacitors are added to tolerate intermediate conversion errors. The comparator preamp is a single-stage common-source amplifier with the gain A of 6. It adopts a CMOS input stage to double the current efficiency. A load capacitor C<sub>L</sub> of 100fF is added at the preamp output to limit its bandwidth during the SAR conversion phase and reduce the total comparator noise. A slight difference between Fig. 16.5.3 and Fig. 16.5.1 is that the φ<sub>1</sub> switch connects the preamp input not to an AC ground, but to the preamp output. This way, a large portion of the preamp offset v<sub>os</sub> is cancelled directly at the preamp input, which helps lower the preamp output signal swing.

The prototype SAR is fabricated in a 40nm CMOS process. The total power consumption is 591μW, where the breakdown is 28μW for the DAC, 280μW for the comparator preamp, 75μW for the comparator latch and bootstrap switches, and 208μW for the digital circuits. Figure 16.5.4 shows the measured output spectra with low-frequency (1.01MHz) and high-frequency (19.1MHz) full-swing (2.2V<sub>pp</sub>) input signals. Foreground calibration is used to address the CDAC mismatches. Figure 16.5.5 shows the measured SNDR and SFDR with input frequency and amplitude sweeps. It ensures an SNDR of 69dB and an SFDR of 79dB across the entire Nyquist band. The measured dynamic range is 72dB.

Figure 16.5.6 summarizes the performance and compares it with prior works. Owing to the significant capacitor reduction from the noise-cancelling technique, it has the smallest chip area of only 0.005mm<sup>2</sup> among published state-of-the-art Nyquist ADCs with ≥11b ENOB [4]. Compared with prior kT/C noise-reduction techniques [2], this work supports DC and expands the signal bandwidth by 20 times. It also obviates the need for fast input/reference buffer settling. Compared to [1], which also lowers the input capacitance, this work eliminates the need for the large internal sampling capacitor of 7pF. Additionally, it improves the power efficiency by over 40 times. Compared with other state-of-the-art ADCs [5]–[7], this work achieves comparable performance. More importantly, it reduces the differential input capacitance by over 15 times, which will lead to significant power and area savings on the system level when considering the ADC input driver and reference buffer as a whole.

### Acknowledgements:

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### References:

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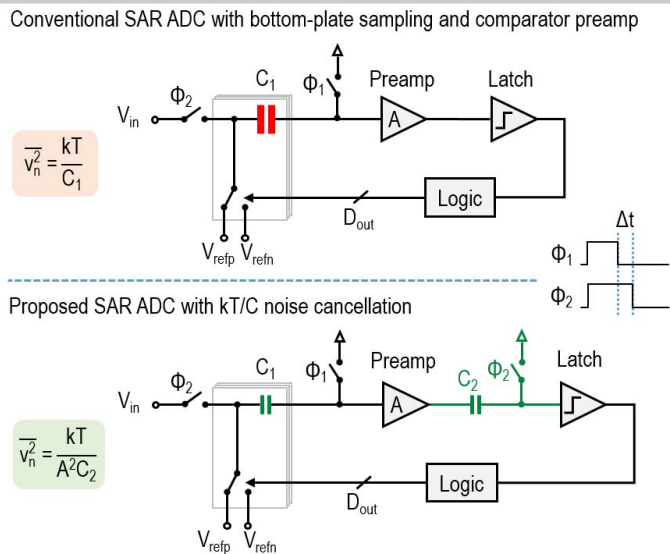


Figure 16.5.1: Principle of the proposed SAR ADC with kT/C noise cancellation.

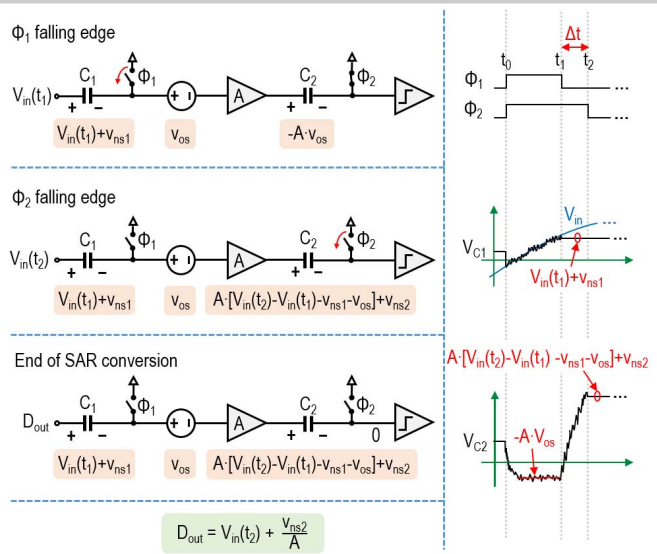


Figure 16.5.2: Operation of the proposed SAR ADC with kT/C noise cancellation.

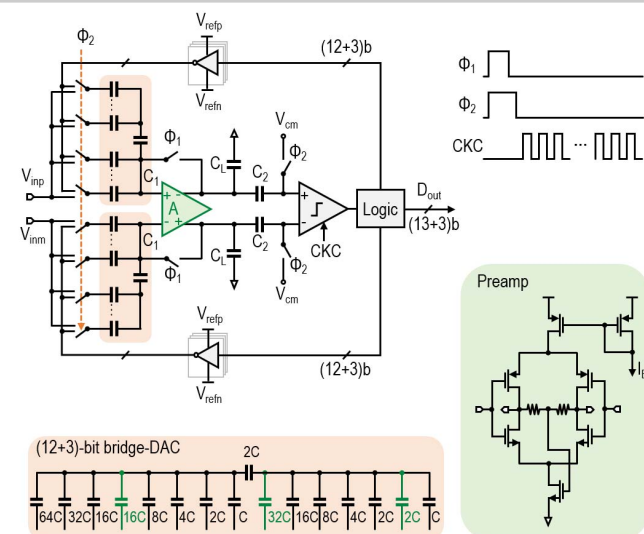


Figure 16.5.3: Circuit implementation of a 13b SAR ADC with kT/C noise cancellation.

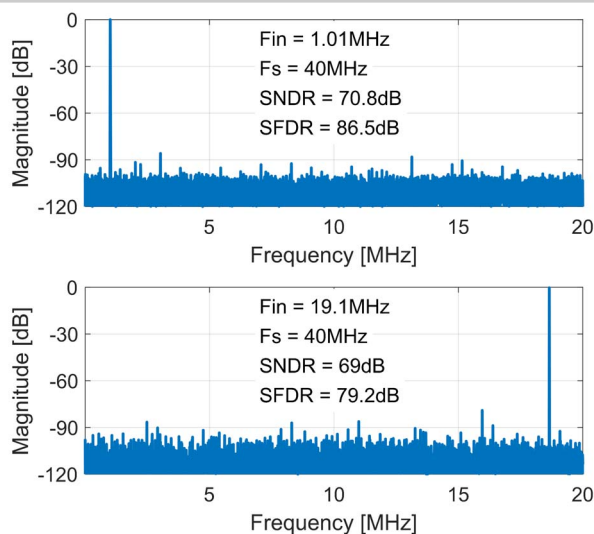


Figure 16.5.4: Measured output spectra with low-frequency and high-frequency input signals.

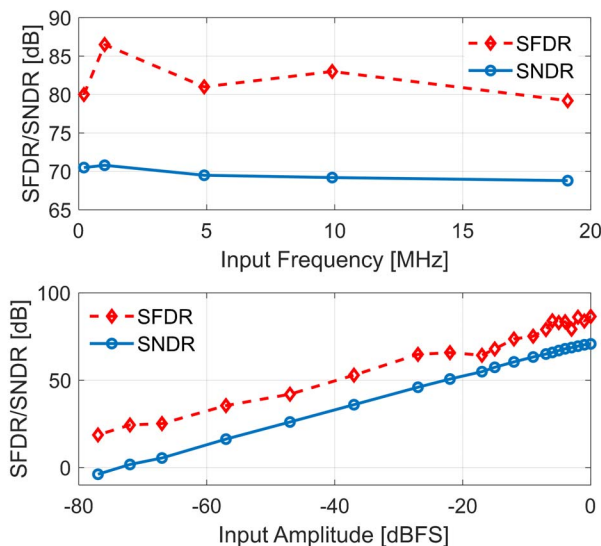


Figure 16.5.5: Measured SFDR/SNDR versus input frequency and amplitude.

	This work	ISSCC 2019 [2]	ISSCC 2015 [1]	JSSC 2017 [5]	ISSCC 2015 [6]	ISSCC 2013 [7]
Technology	40nm	40nm	40nm	40nm	65nm	65nm
Architecture	SAR	CT 2-step SAR	SAR	SAR	Pipe-SAR	SAR
kT/C Noise Suppressed?	✓	✓	×	×	×	×
Applicable for DC Signal?	✓	×	✓	✓	✓	✓
Applicable for HF Signal?	✓	×	✓	✓	✓	✓
Without the Need for Fast Input/Ref. Buf. Settling?	✓	×	✓	✓	✓	✓
ADC Input Cap. (pF)	0.24	0.12	0.4	16	4	8.2
Internal Sampling Cap. (pF)	0.3	0.3	7	-	0.67	-
Area (mm <sup>2</sup> )	0.005	0.01	0.236	0.32	0.054	0.55
Resolution (bits)	13	13	14	15	13	14
Sampling Rate (MS/s)	40	2	35	0.02	50	80
SFDR <sub>Nyq</sub> (dB)	79.2	79.4	90	95.1	84.6	80.3
SNDR <sub>Nyq</sub> (dB)	69	71.7	74.4	74.1	70.9	71.3
Power (uW)	591	25	42500	1.17	1000	31100
FoMs (dB)	174.3	177.8	160.6	173.4	174.9	164.7
FoMw (fJ/conv-step)	6.4	3.9	283	14.1	6.9	129

Figure 16.5.6: Performance summary and comparison.

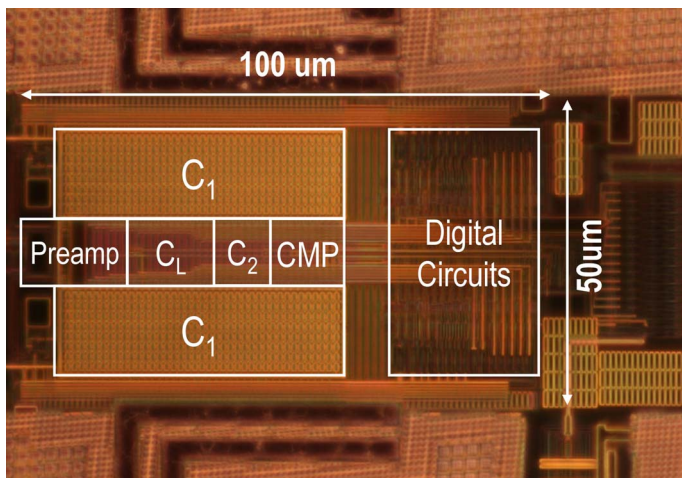


Figure 16.5.7: Die micrograph.